



Raptor 700 Clutch Kit Install:

Remove #8 plate seat, #9 spring clutch boss, #10 larger I.D. friction plate and replace with full size standard friction supplied in kit. Driveline clutch kits comes with 8 full size frictions and 1 larger I.D. friction plate for a total of nine. ONLY 8 frictions will be used no matter which combination is selected. The OEM combination uses 7 full size frictions and 1 larger I.D. friction for a total of 8. The heavier duty combination uses 8 full size frictions only. The larger I.D. friction will not be used. The friction plates have a half moon shape cut out on two of the tabs. One tab has a single cut out the other tab has a double cut out. Rotate the tabs with the cut outs equally (it does not matter which cut out is selected single or double) when installing the friction plates. Example: Install the first friction with the single cut out at the noon position the next friction install the single cut out at the two o'clock position and so on until all friction plates are installed. Remember when installing a clutch always start with a friction plate and end with a friction plate.